

Specifications

SAFETY CARTRIDGE

Background of the Invention

1. Field of the Invention

This invention is a safety cartridge which permits the firearm owner to quickly use his loaded firearm for self defense or police action but prevents discharge of his firearm by unauthorized persons. The safety cartridge is quickly ejected (pistol, rifle, or shotgun) or moved out-of-line (revolver) by the firearm owner before defensive gun use. A criminal or child attempting to fire the gun, however, initiates the safety cartridge which jams the gun rendering the gun completely inoperable. Removing the fired safety cartridge requires significant time and skill of the gun owner. The safety cartridge does not damage the firearm.

2. Description of Related Art

Firearms are used for self defense and police actions to prevent crimes as well as for sport such as hunting and target practice. A responsible hunter or target shooter keeps his firearms unloaded in a locked cabinet with ammunition stored separately in a second locked cabinet. Self defense or police actions, however, requires immediate access which implies a loaded firearm near by. For example, a loaded pistol on the night stand is 100% useful for self defense and 0% safe. Conversely, the same pistol locked in a cabinet with no ammunition available is 0% useful for self defense but 100% safe. A loaded firearm with a safety cartridge in the gun chamber is nearly 100% useful for self defense and nearly 100% safe. The reality is that many firearms for self defense and police action are kept in a loaded and easily available condition. There have been many studies conducted which tend to justify keeping a loaded weapon available.

The Lott - Mustard study based on FBI crime data from 1977-1992 showed that violent crime rate goes down by approximately 25% within 6 years after adoption of Right To Carry Laws (from just under 400 to less than 300 incidents per 100,000 population). Thirty-seven (37) states in the US now have Right To Carry Laws (up from only 9 states in 1986).

Right To Carry is:

- more cost effective than adding more police or prisons
- presents no risk to law enforcement (law abiding citizens are not the problem)
- benefits women, the aged, the handicapped, as well as able bodied men

A review of "Guns and Self Defense" by Gary Kleek, PhD, copyright 1997 shows that there are at least 2.55 million incidents of defensive gun use per year in the US (probably much more because adolescents were not counted). Defensive gun uses are 3 to 4 times more common than crimes committed with guns. Defensive gun use significantly lowers victim injury (17%

(31% vs. 65%). Civilian gun ownership and defensive gun use deters violent crime. Police can never prevent crime. Only 3% of defensive gun use involves most of these wounds (85%) are non-fatal. Most defensive gun use involves just a warning ("I've never been shot. A majority of gun owners (62%) plan to use their gun for protection as well as for others keep at least one gun loaded and ready (mainly in the bedroom). Keeping a loaded firearm based on the statistic that 83% of Americans will, sometime during their life, be a victim of a crime. Sammy (The Bull) Gravano, once called gun control activists "the best friends a crook ever had says get a gun."

Amendment and the current position of the United States Justice Department (John Ashcroft vs. Bush) gives individuals the right to own a gun and 74% of the states (37 states) have Right To Keep and Bear Arms. Gun owners have a gun for self defense as well as for sport and 31% of all gun owners keep a gun loaded and ready. Of approximately 600,000 police officers in the US, an average of 8 of those (12%) with their own weapon (most taken from holster or squad car). A cartridge in the chamber is very effective for self defense and is nearly 100% safe. An officer would probably be alive today if they used the safety cartridge in the chamber of their own firearm. A cartridge would also prevent gun owners from being killed with their own weapon.

ately owned today than at any time in US history, and the number continues to rise. Data from the National Center for Health Statistics show that there were fewer firearm-related deaths in the US in 1999, with drops in each category of death - suicide, murder, and accident. Fatal firearm accidents dropped from over 3100 in 1930 to only 824 in 1999 even though our population more than doubled from 123 million (1999). Fatal firearm accidents for children accounted for 88 of the 824 total in 1999. The significant reductions cited above result from people being more careful due to better arms, better safety training, and better gun design. Introduction of my safety cartridge would go further specially among children who find a loaded gun in their house because pulling the trigger causes the gun to jam. A gun owner who chooses to use the safety cartridge in his loaded weapon must train himself to defend himself using his weapon with it in the chamber causing his gun to jam. Training the gun selected for self defense and include practice on a range.

on the Internet using the US Patent and Trademark Office web site, www.uspto.gov. and 1976 were searched using current US classifications (CCL) for firearm safety and locking after 1976 (which accounts for 40% of all patents issued in the US as of mid 2003) were combinations of words existing in the patent text and title. These methods produced nearly "unit" groupings contained the same patent number. References cited in patents similar to my invention. More than 850 patents ended up being looked at in my search. Most were not related to my invention. I found 10 patents that involved lock boxes, display rack locks, trigger locks, holster locks, firing pin locks, hammer

vs. 33%) and property loss (31% vs. 65%). Civilian gun ownership and defensive gun use deters violent crime. Police can only investigate a crime after it has occurred police can't/don't prevent crime. Only 3% of defensive gun use involves anyone being wounded and most of these wounds (85%) are nonfatal. Most defensive gun use involves just a warning ("I've got a gun") or firing a warning shot. A majority of gun owners (62%) plan to use their gun for protection as well as for sport and half of these owners keep at least one gun loaded and ready (mainly in the bedroom). Keeping a loaded firearm seems justifiable in America based on the statistic that 83% of Americans will, sometime during their life, be a victim of a violent crime. The mobster, Sammy (The Bull) Gravano, once called gun control activists "the best friends a crook ever had 'cause guys like me will always get a gun."

The US Constitution Second Amendment and the current position of the United States Justice Department (John Ashcroft under President George W. Bush) gives individuals the right to own a gun and 74% of the states (37 states) have Right To Carry Laws. Most gun owners have a gun for self defense as well as for sport and 31% of all gun owners keep a gun loaded and ready. The police always keep their guns loaded and ready. Of approximately 600,000 police officers in the US, an average of 68 are killed each year and 8 of those (12%) with their own weapon (most taken from holster or squad car). A loaded firearm with a safety cartridge in the chamber is very effective for self defense and is nearly 100% safe the 8 police officers killed with their own firearm would probably be alive today if they used the safety cartridge in the chamber of their loaded gun. The safety cartridge would also prevent gun owners from being killed with their own weapon.

There are more firearms privately owned today than at any time in US history, and the number continues to rise. Data recently released by the National Center for Health Statistics show that there were fewer firearm-related deaths in the US in 1999 than any year since 1971, with drops in each category of death - suicide, murder, and accident. Fatal firearm accidents have steadily declined from over 3100 in 1930 to only 824 in 1999 even though our population more than doubled from 123 million (1930) to almost 273 million (1999). Fatal firearm accidents for children accounted for 88 of the 824 total in 1999 a decrease of 84% since 1975. The significant reductions cited above result from people being more careful due to publicity on the misuse of firearms, better safety training, and better gun design. Introduction of my safety cartridge would reduce accidental firearm deaths further specially among children who find a loaded gun in their house because pulling the trigger would cause the gun to jam. A gun owner who chooses to use the safety cartridge in his loaded weapon must train periodically so he doesn't attempt to defend himself using his weapon with it in the chamber causing his gun to jam. Training should always be done with the gun selected for self defense and include practice on a range.

A patent search was conducted on the Internet using the US Patent and Trademark Office web cite, www.uspto.gov. Patents issued between 1790 and 1976 were searched using current US classifications (CCL) for firearm safety and locking mechanisms. Patents issued after 1976 (which accounts for 40% of all patents issued in the US as of mid 2003) were searched using key words and combinations of words existing in the patent text and title. These methods produced nearly 1400 "hits". Some of these "hit" groupings contained the same patent number. References cited in patents similar to my safety cartridge were also reviewed. More than 850 patents ended up being looked at in my search. Most were not related to my safety cartridge and involved lock boxes, display rack locks, trigger locks, holster locks, firing pin locks, hammer

locks, electronic devices activated by magnetic ring, devices requiring gun modifications, etc. The resulting search produced 15 patents dated from 1863 to 2004 as on page 1 of this patent. These 15 patents are compared to my Aske safety cartridge which is called the "JamIt Safety Cartridge" in TABLE 1.

Referring now to TABLE 1, the first patent on a safety device occupying the chamber of a gun was issued during the Civil War in 1863 to Bonzano (37,946). It was a chamber plug inserted down the tube of a muzzle loaded cannon to prevent unauthorized loading and firing of the cannon. Comparisons of the 15 patents to my "JamIt" safety cartridge can easily be made by examining TABLE 1. Many of the devices take to much time to use and thus ineffective in self defense situations (see column 7 of TABLE 1). These include Achee et al. (6,408,556), Scott (6,237,272), Samuels (6,041,536), Ross (5,950,344), Briley et al. (5,475,994), Honey et al. (5,171,924), Mikus (5,052,142), Thurber (4,783,924), and Bonzano (37,946) devices. JamIt can be used to provide safety in loaded pistols, revolvers, rifles, and shotguns (see column 5 and 6 of TABLE 1) while most of the other patented devices are generally effective for handguns or a specific handgun (pistol or revolver but not both). Only Worley's (6,698,126B2), Scott's (6,237,272), Stuart's (5,394,635 and 5,347,739), and Horton's (5,010,674) safety cartridges have the potential to be used in loaded rifles and shotguns. Scott's device is a simple plug fitted with o-rings and is not effective for revolvers. The purpose of Scott's device is to prevent a customer in a store (where a gun is on display) from inserting a live round of ammunition into a gun, i.e., it is very difficult to remove Scott's plug and therefore not effective for loaded firearms to be used for self defense. Horton's device appears to be limited to revolver use only.

The 7th, 8th, and 9th columns of TABLE 1 show that JamIt along with Worley (6,698,126B2), Trois et al. (6,418,654), Stuart (5,394,635 and 5,347,739), Horton (5,010,674) and Giles (3,208,176) devices are quick to operate in a self defense situation, jam the gun if an unauthorized person seizes and attempts to fire the gun (pulls trigger) and once the gun is jammed, its difficult to remove the obstruction (barrel tool required). These six safety cartridges basically meet the self defense safety objectives in different ways. The Trois device is rated only "Fairly Quick" (column 7 of TABLE 1), i.e., the gun owner must pull the device from the barrel and then chamber a live round of ammunition (pistol only, not double action revolver). Also the Removal after Activation (see column 9 of TABLE 1) is rated "easy-Perhaps too easy. Child could pull out and fire a revolver." If the Trois device was placed in the wrong gun (say a pistol with a long barrel), then live ammunition could be chambered and an attempt to fire the pistol would cause the barrel to blow up! Horton's and Giles devices appear to be limited to revolver use only. Most military and police officers use pistols rather than revolvers. The other three devices JamIt, Worley and Stuart's safety cartridge use live primers (see column 14 of TABLE 1) to activate the jamming function and can only be used once as shown in column 10. These safety cartridges are activated by firing pin impact (primer initiation) causing the handgun (revolver or pistol) to jam. These safety cartridges can be readily and quickly removed or by-passed by the gun owner who is familiar with his weapon and the purpose of the safety cartridges.

There are significant differences between my Aske safety cartridge and the Worley and Stuart safety cartridges. When the primer is initiated by the firing pin, my safety cartridge length expands several inches [from 1.275" to 3.5" for .45 Auto expanded lengths of other caliber's are 3.0" (.380 Auto), 2.2" (.38 Special / .357 Magnum), 2.6" (9mm Luger) and 3.5" (.32

Auto)]. The Worley cartridge length does not increase at all it expands in diameter resulting in a press fit in the gun chamber. The Stuart cartridge length expands only about 0.25" with the projectile engraving the rifling in the barrel (press fit, also). Press fits are not a reliable means of jamming a firearm a strong criminal or child may be able to overcome the press fit force by pulling on the slide of an automatic pistol and eject the safety cartridge and chamber a live round of ammunition! My safety cartridge slug is smaller in diameter than the barrel inside diameter it moves freely in the barrel resulting in no obstructions in the barrel. Barrel obstructions are dangerous! Worley's safety bullet will not chamber properly in most automatic pistols (examples: Colt Lightweight Commander .45 Auto, Beretta Mod. 92FS 9mm, KEL-TEC P3AT .380 Auto, KEL-TEC P-32 .32 Auto) because of the blunt shape of the bullet nose. A blunt nose shape is required in the Worley device which depends on the bullet diameter expansion into the firing chamber resulting in a press fit. The bullet shape is more streamlined in the Aske and Stuart devices which allows chambering of an unfired first, second, or even third safety cartridge to further improve gun safety if desired by the gun owner.

Aske's safety cartridge is configured to jam all loaded handguns (both pistols and revolvers) and loaded rifles and shotguns. Worley's safety bullet effectively jams loaded pistols. It can be configured to jam certain revolvers by increasing the Metal Ram nail length (looks like a roofing nail) so that it extends beyond the plastic Expander to an overall length beyond the revolver chamber into the barrel thereby preventing revolver cylinder (chamber) rotation. This increase in length is very limited, i.e., a Worley safety bullet for a .38 Special revolver could not be used to jam a .357 Magnum revolver because the rotating cylinder (chamber) is more than 0.04" longer. This same problem exists for other handguns where the same cartridge is used in an automatic pistol and a revolver (example: .45 ACP cartridge). Worley or Stuart safety cartridge use in rifles or shotguns is not recommended because the unauthorized gun user may be able to overcome the unpredictable press fit force as indicated in column 6 in TABLE 1. The unauthorized gun user has more leverage and can exert a higher extraction force with a rifle or shotgun than a pistol.

In Stuart's most recent patent (5,394,635) for automatic Colt pistols, the long projectile is propelled into and wedged in the barrel by the resultant primer and gun powder gases when initiated by an unauthorized person pulling the trigger. The short cartridge case may be ejected by the unauthorized person by pulling on the slide action leaving the projectile stuck in the barrel. The wedged projectile prevents further live ammunition from being chambered causing the Colt pistol to be jammed. A safety problem could occur if the projectile is propelled too far down the barrel allowing a live round to be chambered and fired with the obstruction (projectile) in the barrel. This can never happen with the JamIt safety cartridge where the slug is firmly connected to the cartridge case with the compression (extension) spring.

Aske's safety cartridge is more producible than either the Stuart or Worley device. All three devices use standard primers. Stuart's cartridge requires a custom made cartridge case and projectile. Worley's cartridge requires a custom made Metal Ram and Expander. Both Stuart and Worley devices are difficult to assemble. Aske's safety cartridge uses a standard cartridge case, simple undersized slug and simple spring and can be assembled in less than 20 hours per thousand without special tooling and fixtures.

Some people may prefer to defend themselves in their home with a rifle or shotgun. JamIt can easily be adapted for use with these weapons. A small propellant charge in addition to the primer may be required for the longer extension spring. A longer spring will result in a longer fired safety cartridge (maybe 10 to 20 inches long) after JamIt initiation assuring that an unauthorized person can't unjam the longer firearm by removing JamIt. The projectile press fit force may not be sufficient using the Stuart safety cartridge as indicated in footnote (1) in TABLE 1. The unauthorized person could generate significantly more extraction force in a bolt, lever, or pump action rifle or shotgun than in a pistol slide action. The length of the fired Stuart safety cartridge is limited to only about 1.5 times the unfired Stuart safety cartridge by the basic concept design. Fired JamIt safety cartridge length is not limited.

In summary, there are significant differences between the primer activated Aske (JamIt), Worley and Stuart safety cartridges as indicated in TABLE 1 and in the discussion above; namely:

- JamIt can be used to provide safety to pistols, revolvers, rifles and shotguns.
- JamIt contains an extension spring which is transformed into a very long compression spring when initiated.
- JamIt's slug moves freely in the barrel and is not a press fit like the Worley or Stuart devices.
- The gun owner is given the option of installing an o-ring to the JamIt slug which provides for a repeatable press fit force of the slug in the barrel making it much more difficult to remove if the JamIt is fired by a child playing with the owners gun, i.e., the o-ring provides more safety and would probably require a gunsmith to remove the fired JamIt safety cartridge!
- JamIt uses more low cost standard and common components and is easier to assemble.
- The fired JamIt safety cartridge length can be increased to 5", 10", or longer to assure rifle or shotgun jamming action. The fired length of the Worley cartridge is unchanged and extends only about 0.25" for the Stuart cartridge.
- No dangerous barrel obstructions are possible with the Aske (JamIt) safety cartridge.
- Aske and Worley cartridges are "flagged" and easily identified by the gun owner as a safety cartridge the Stuart cartridge is not flagged.
- Aske and Stuart cartridges will chamber properly from magazine to chamber in automatic pistols. The Worley cartridge will not chamber properly because of its blunt nose shape.

Description of Drawings and Preferred Embodiments

I claim priority of my Provisional Utility Patent on my safety cartridge which was submitted to the US Patent and Trademark Office on August 1, 2002 and officially recorded as Application Number 60/400.855, Conformation No. 9832, and Filing Date 08/05/2002.

A sectioned view of my safety cartridge 10 for a 9mm Luger type semi-automatic pistol such as a 9mm Beretta 92FS pistol is illustrated in FIG. 1. The safety cartridge consists of a standard number 100 small pistol primer 1, a standard 9mm Luger cartridge case 2 which has been cross drilled to accommodate a standard type 420 stainless steel 1/16" x 1/2" tension pin 3, a customized extension spring 4 which has been electroless nickel plated to prevent corrosion, and a slug 5 (projectile). The spring 4 contains a double coil 6 on one end which is soldered or spot welded or silver soldered together for additional strength. The spring 4 double coil 6 may be further strengthened by inserting a steel washer between the double coil followed by dipping the double coil end into a solder bath. The safety cartridge 10 is held together by the spring 4 double coil 6 attached to the pin 3 and cartridge case 1 and slug 5 with its bent end 8. The safety cartridge 10 is placed in the chamber of a loaded firearm and may be ejected or by-passed by the gun owner if defensive gun use is required. FIG. 2 and FIG. 3 show the elongated condition of the safety cartridge after initiation and after removal from the gun.

FIG. 4 is a loaded 9mm pistol 30 comprising a spring loaded hammer 31, slide 32, barrel 33, bore 34, chamber 35, frame 36, trigger 37, magazine 38 and handle portion 39. An attempt to fire the pistol 30 by an unauthorized person initiates the safety cartridge 10 causing the resulting primer 1 gases to propel the slug 5 down the gun barrel 33 several inches until the slug 5 is arrested by action of the extension spring 4 which is attached to both the cartridge case 2 by means of the pin 3 and slug 5 by means of the bent end 8 of the spring 4. The safety cartridge 10 has now expanded into and occupies the bore 34 of the pistol 30. Live ammunition 20 contained in the magazine 38 can not be cycled into the gun chamber 35 because the elongated safety cartridge 10 occupies the chamber 35 and bore 34 causing the pistol 30 to jam. The gun owner may remove the fired safety cartridge 10 by removing the loaded magazine 38, pulling the slide 32 rearward and then gripping the cartridge case 2 and pulling it out of the breech with the deformed compression spring 4 and slug 5 attached.

FIG. 5 is a sectioned view of my .38 Special safety cartridge 10A for a .38 Special or .357 Magnum revolver. It contains identical components to the 9mm safety cartridge shown in FIG. 1 except for the .38 Special cartridge case 2A. The .38 Special slug 5 shown in FIG. 5 has the same dimensions as the 9mm slug shown in FIG. 1.

FIG. 6 shows a portion of a .357 Magnum or .38 Special revolver 40 comprising a cylinder 41, chambers 42, barrel 43, bore 44, and frame 45. An attempt to fire the revolver 40 by an unauthorized person initiates the safety cartridge 10A causing it to expand into the bore 44 jamming the revolver 40 by preventing cylinder 41 rotation so that the live ammunition 20A cannot be aligned with the barrel 43. The gun owner may remove the fired safety cartridge 10A from the revolver 40 using the following procedure:

1. Using a wooden pencil, push against the slug 5 and bent end 8 of the spring 4 until the slug 5 enters the cartridge case 2A. This action is facilitated by the chamfer 7 on the rear end of the slug 5 allowing the spring 4 loaded slug 5 to enter the cartridge case 2A.
2. Continue pushing the slug 5 into the cartridge case 2A until the bent portion of the spring 8 aligns with the parting surface between the chamber 42 and barrel 43.
3. At this point, the cylinder 41 which contains several chambers 42 containing the compressed fired safety cartridge 10A and live ammunition 20A may be moved out-of-line with the barrel 43 and frame 45.
4. Once the cylinder 41 is out-of-line, the fired safety cartridge 10A may be removed.

FIG. 7 is a sectioned view of my .45 ACP safety cartridge 10B for semi-automatic pistols such as a Colt .45 ACP Gold Cup, a Colt .45 ACP Lightweight Commander, a .45 ACP AMT Backup, or other .45 ACP pistols and revolvers. It contains identical components to the 9mm safety cartridge 10 (FIG. 1) except for the number 150 large pistol primer 1B, .45 ACP cartridge case 2B, and slug 5B.

FIG. 8 is a sectioned view of my 30-06 safety cartridge 10C for a 30-06 rifle. It contains identical components to the 9mm safety cartridge 10 (FIG. 1) except for the number 103 rifle primer 1C, 30-06 cartridge case 2C, and slug 5C.

FIG. 9 is a sectioned view of my 12 gauge shotgun safety cartridge 10D for a 12 gauge Remington Model 870 pump (or other) shotgun used for hunting, trap shooting, and law enforcement. Since the output of a shotgun primer 1D (such as the Federal number 209A primer) is significantly higher than small and large pistol primers and rifle primers, a larger pin 3D and spring 4D must be used to withstand the higher pressures. Tests showed that a 1/8" diameter (vs. 1/16") pin 3D and a spring 4D with 34 coils (vs. 20 coils) works okay and results in a fired safety cartridge length near 10 inches versus about 3-5 inches for 9mm, .38/.357, and .45 ACP fired safety cartridges. The 12 gauge safety cartridge 10D also requires a larger cartridge case 2D and slug 5D to fit the larger shotgun.

FIG. 10 is a sectioned view of my alternative Preferred Embodiment .38 Special safety cartridge. It is similar to FIG. 5 except it contains an o-ring 12E on the slug 5 and a standoff tube 11E between the spring 4 and slug 5. The standoff tube 11E was found to be required for the .38 Special safety cartridge so that its overall length meets overall length requirements of 1.550" max. specified by gun and ammunition manufacturers. A standoff tube 11E was not required for my 9mm Luger safety cartridge 10 shown in FIG. 1 or my .45 ACP safety cartridge 10B shown in FIG. 7. Use of a standoff tube for the 30-06 safety cartridge 10C shown in FIG. 9 may be desirable from a producibility / low cost standpoint because its made from low cost plastic tubing and it allows for much shorter slugs [5C (FIG. 8) and 5D (FIG. 9)].

During safety cartridge development, it was decided to machine o-ring grooves in all the slugs for 9mm Luger safety cartridges (slug 5 in FIGS. 1 - 4), .38 Special / .357 Magnum safety cartridges (slug 5 in FIGS. 5 and 6), .45 ACP safety cartridges (slug 5B in FIG. 7), 30-06 safety cartridges (slug 5C in FIG. 8) and 12 gauge shotgun safety cartridges (slug 5D in FIG. 9). These Preferred Embodiment safety cartridges and safety cartridges of other caliber's such as .380 Auto, .40 S&W,

10mm Auto, .44 Remington Magnum, etc. would all be equipped with slugs containing an o-ring groove. O-rings would be provided in the Preferred Embodiment safety cartridge packaging with instructions giving the gun owner the option of installing the o-ring to his safety cartridge. The instructions would state:

"If you elect to install the o-ring to the slug of your safety cartridge, the fired safety cartridge would be much more difficult to remove from your gun and may even require the services of a gunsmith. Using the o-ring improves safety further. It would be nearly impossible for a child or other unauthorized person who has not read the instructions to remove the fired JamIt safety cartridge equipped with the o-ring. The o-ring causes the slug to be stuck in the barrel. Considerable force (up to 100 pounds and more depending on lubrication, interference and rubber hardness) must be applied to the slug to move it out of the barrel."

The JamIt safety cartridge is packaged with the o-ring separated from the cartridge. If the gun owner decides he wants the increased safety of an o-ring equipped safety cartridge, he would then choose to install the o-ring himself. He would have only himself to blame if he is forced to employ a gunsmith to clear the fired JamIt safety cartridge from his jammed firearm. If he decides against employing the o-ring, it would be much easier to clear the fired JamIt safety cartridge from his weapon but less safe. It is very probable that in either case, clearing the weapon of a fired JamIt safety cartridge will never need to be done the need arises only if some unauthorized person tries to fire his gun. One JamIt safety cartridge should last the gun owner a lifetime since its very unlikely it would ever be used. It should also be emphasized that a fired JamIt safety cartridge does not damage the firearm in any way.

In summary, safety cartridges are presented for 9mm, .38 Special, .357 Magnum, and .45 ACP semi-automatic pistols and revolvers and bolt action, lever action, pump, or semi-automatic 30-06 rifles and 12 gauge shotguns. Safety cartridges for other popular caliber firearms can easily be developed and produced. Most of the safety cartridge parts are low cost and standard (primer, pin, cartridge case and o-ring) or common (same spring was common to safety cartridges for all handguns and rifles had to be lengthened for the 12 gauge shotgun because of increased primer gas output). The slugs were made from red anodized aluminum or white lightweight plastic (Delrin) so the gun owner could visually identify the safety cartridge from live ammunition. Extensive testing on lightweight slugs (vs. heavy brass slugs) showed that fired safety cartridge elongation is doubled to about 5 inches in pistol and revolver applications assuring a jammed and safe firearm. Longer fired safety cartridge elongation (7 to 10 inches) was observed for rifles and shotguns due to longer cartridge length and a longer spring specified for shotguns.

The safety cartridge was introduced at the Las Vegas SHOT SHOW in February, 2004. Gun store owners were interested in buying safety cartridges for .32 Auto and .380 Auto handguns as well as .45 ACP, .38 Special / .357 Magnum and 9mm Luger handguns. FIG. 11 is a sectioned view of my Final Alternative Preferred Embodiment .32 Auto safety cartridge 10F. It is similar to FIGS. 1, 5 and 7 except it does not contain a pin 3, the .32 Auto cartridge case 2E is drilled 13 and slotted 14 rather than cross drilled and the spring 15 contains straight wire sections at both ends which are bent 90 degrees and cut off on the slug end 8 and cartridge case base end 16 as shown in FIG. 11. This Final Alternative Preferred Embodiment allows a maximum number of spring 15 coils in the small .32 Auto safety cartridge 10F which provides increased strength and

structural integrity during expansion caused by primer 1 ignition. The 90 degree attachment joints 8 and 16 provide more strength than the soldered double coil 6 / pin 3 attachments shown in FIGS. 1, 5 and 7. Safety cartridge cost is also reduced considerably with the FIG. 11 design because:

- There are only four parts (no pin 3 or o-ring 12E are required).
- The spring 15 is easier to manufacture (soldered double coil end 6 replaced by simple straight wire end).
- Assembly time to attach cartridge case 2E, spring 15 and slug 5E is reduced considerably.
- A decision was made not to offer the o-ring because of cost and liability considerations.

FIG. 12 is a sectioned view of my Final Alternative Preferred Embodiment .380 Auto safety cartridge 10G. It is the same as the .32 Auto safety cartridge 10F shown in FIG. 11 except it contains a .380 Auto slotted and drilled cartridge case 2F and slug 5. The same slug 5 is employed for .380 Auto (FIG. 12), 9mm Luger (FIGS. 1 - 3) and .38 Special / .357 Magnum (FIGS. 5, 6 and 10). The same spring 15 is now used in all of the handgun caliber's: .45 ACP, .38 Special / .357 Magnum, 9mm Luger, .380 Auto (FIG. 12) and .32 Auto (FIG. 11). These Final Alternative Preferred Embodiment designs are presently in production.

jamit96

TABLE 1 - How Aske Safety Cartridge Differs from other Inventions Identified in the Patent Search

1	2	3	4	5	6	7	8	9	10	11	12	13	14
Patent No.	Description	Date Issued	Inventory(s) Aske	Owner use of gun for	Unauthorized use of gun	Removal after Activation?	Use after Activation?	Flag? Slug? Spring?	Fit	Press			Winner?
6,418,654	Safety cartridge (jamit)	2/2004?	Both	Loaded Pistol & Revolver Both	Quick-Eject cartridge (pistol) or rotate cylinder (revolver)	Difficult-Barrel tool required+Eject cartridge. Owner can make it more difficult by adding o-ring	Difficult-Barrel tool required+Eject cartridge	Yes	Yes	Yes	No	Yes	Yes
6,698,126/32	Safety bullet	3/2004	Worley	Pistol-Yes (3)? (1) Revolver-? (sometimes) Both	Quick-Eject cartridge (pistol) or rotate cylinder (revolver)	Pulling trigger jams gun	Difficult-Barrel tool required+Eject cartridge	No	Yes	Yes	Optional	No	Yes
6,408,556	Breech block firearm safety device	7/2002	Trois & Crawford	Achee & Zaharek	Both	No	Slow-Barrel tool required to remove	Chamber and barrel plugged-can't be fired	Reusable	Yes	No	Yes	No
6,237,272	Breech block safety	6/2002	Scott	Pistol only	Slow	Slow-Barrel tool required to remove	Chamber plugged-can't be fired	Reusable	No	No	No	No	No
6,041,536	Security lock for revolver	3/2000	Samuels	Revolver only	No	Slow-Barrel tool required to remove	Chamber plugged-can't be fired	Reusable	No	No	No	No	No
5,950,344	Quick-release gun lock	9/1999	Ross	Pistol only	Slow	Slow-Barrel tool required+Eject	Chamber plugged-can't be fired	Reusable	No	Yes	No	No	No
5,475,994	High security gun lock	12/1995	Briley, Croft, & Schmeck	Both	No	Slow-Barrel tool must be removed+	Chamber plugged-can't be fired	Reusable	Yes	No	No	No	No
5,394,635	Safety cartridge	3/1995	Stuart	Both	? (1)	Eject Quick-Eject cartridge (pistol) or rotate cylinder (revolver)	Pulling trigger jams gun	Difficult-Barrel tool required+Eject cartridge	No	Yes	No	Yes	Yes
5,347,739	Safety cartridge	9/1994	Stuart	Both	? (1)	Quick-Eject cartridge (pistol) or rotate cylinder (revolver)	Pulling trigger jams gun	Difficult-Barrel tool required+Eject cartridge	No	Yes	No	Yes	Yes
5,171,924	Flagged firearm lock	12/1992	Honey, Osborne, & Ruston	Better for revolvers	No	Slow-Barrel tool required	Chamber plugged-can't be fired	Difficult-Barrel tool required	Reusable	Yes	No	No	No
5,052,142	Safety lock for revolvers	10/1991	Mikus	Revolver only	No	Slow-Barrel tool required	Revolver cylinder locked-can't be fired	Difficult-Barrel tool required+Eject cartridge	Reusable	No	No	Compression No spring	No
5,010,674	Spring actuated safety cartridge	4/1991	Horton	Better for revolver	? (2)	Quick-Eject cartridge (pistol) or rotate cylinder (revolver)	Pulling trigger jams gun	Difficult-Barrel tool required+Eject cartridge	Reusable	No	No	Ribbon like No compression	No
4,783,924	Handgun safety device	11/1988	Thurber	Both	No	Slow-40 pound force +Remove cartridge	Chamber & barrel plugged-can't be fired	Difficult-Remove lock and chamber plug	Reusable	Yes	No	Compression No spring	No
3,208,176	Safety device for guns	9/1965	Giles	Better for revolvers	No	Quick-Rotate cylinder (revolver)	Pulling trigger jams revolver	Difficult-Barrel tool required+Eject cartridge	Reusable	No	No	Compression No spring	No
37,946	Implement for disabling ordnance	3/1863	Bonzano	No-For muzzle loaded cannon	Not applicable	Chamber plugged-load thru muzzle	Difficult-Barrel tool required	Reusable	No	No	No	No	No

(1) Projectile (slug) press fit force may not be sufficient to prevent user from loading new round of live ammunition.

(2) Unwound spring may be of insufficient length to prevent user from cycling in new round of live ammunition.

(3) Blunt bullet nose shape required for diameter expansion press fit will not allow chambering of second safety cartridge from magazine on certain automatic pistols.